

**QUALITY CONTROL PROCESS CIGARETTES KRETEK DJARUM
ISTIMEWA HAND MADE IN BRAK SKT BESITO
PT. DJARUM DI KUDUS**

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ABSTRACT

Internship in Industry (MKI) is the determination of the location of industry internship done intentionally (purposive) namely PT. Existing Djarum Kudus, Central Java province which was held on 3 March to 31 May 2014. Implementation of International Industrial Brak is implemented in hand-rolled cigarettes (SKT) Besito. Title ICM is discussed is the Quality Control Process Cigarettes Djarum special Bars In brak SKT Besito PT. Djarum Kudus where the method used is to use observation and interviews with some people who are considered competent in the field of quality management, khususnya Cigarettes bars on the field in the PT. Djarum Kudus, brak SKT Besito. The results of this Industrial Internship among others: (a) the implementation of the Quality Control Process Djarum special clove cigarettes in SKT Besito Holy PT.Djarum can be seen that the process of cigarette production in the hands of SKT Besito Brak has been conducted in accordance with Work Instruction (WI) Ltd. . Djarum Kudus. (B) After the quality control process of cigarette sticks per block milled vanity for sampat march april 2014 can be seen that the highest number of defect criteria are the criteria followed by the Major and Minor second criteria is the criteria and type deffect very often appears on major criterion is the kind of deffect banggal (head, middle, and head). (C) Factors that cause deffect banggal (head, middle, and head) is a human factor and the factor method

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