

***Implementation of Standard Operating Procedure (SOP)
In The Poduction Process Tape Sari Madu Jember***

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ABSTRACT

Tape Sari Madu has been established since 1978th and production process didn't have any written Standard Operating Procedure (SOP). Results of the research is identify implementation of SOP production. This research involves the development of a detailed SOP such as: (1) SOP of Raw Material Supply, (2) SOP for Fermentation Process, (3) SOP for Packaging. Evaluation of this research used Persoal Protective Equipmet (PPE) must be carried out in a disciplined manner with the aim of controlling production quality, so that production defects can be minimize. The result of Chi Square test is that there's a significance change between the defective production Tape Sari Madu before and after the implementation of the SOP. The implementation of Standard Operating Procedure (SOP) in the production process Tape Sari Madu Jember has a significance influence of reducing the number of defective Tape products.

Key Word: *Standard Operating Procedure, SOP, Tape, Chi Square Test*