

Pemanfaatan Limbah Ampas Tahu dan Serbuk Gergaji Kayu Kamper Sebagai Briket dengan Perekat Kulit Singkong (*Manihot utilissima*). Utilization of Tofu Dregs and Camphor Wood Sawdust as Briquettes with Cassava Peel (*Manihot Utilissima*) Adhesive.

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ABSTRACT

*Indonesia's oil production has decreased significantly since 2001, so the country needs to find alternative energy sources to replace fossil fuels. this is the main problem encountered. As a result, various small-scale alternative energy sources such as biomass, biogas, wind, solar, hydropower, biochar, and others must be found and developed. Based on the research and problems above, a study was carried out with the title "Utilization of Tofu Dregs and Camphor Wood Sawdust as Briquettes with Cassava Peel Adhesive (*Manihot utilissima*)". The raw material for tofu dregs is cleaned, camphor wood sawdust is pyrolyzed using a furnace with a temperature of 300-350°C for 4-5 hours. The research was made of five raw material compositions of tofu dregs and camphor sawdust, respectively 100% : 0%, 75% : 25%, 50% : 50%, 25% : 75%, and 0% : 100%. Cassava skin adhesive, it will be made constant at 15% of the complete mass of the briquettes (30 gr). The best composition met the requirements of SNI Briquettes No. 01/6235/2000 found in V4 (25% tofu pulp content: 75% camphor wood sawdust) with an average moisture content of 2,725%, an average ash content of 6.79%, the heating value is 5.200,63 cal/g, the density (density) is 1,136 gr/cm³, and the kamba density is 0,35 gr/cm³.*

Keywords: *Tofu Dregs, Briquettes, Cassava Skin (*Manihot utilissima*), Pyrolysis, Camphor Wood Sawdust.*